

January, 2013

# RANPELEN SEP-550H

### PP RANDOM COPOLYMER

### **General Information**

### Description

SEP-550H is a polypropylene random copolymer resin for expandable polypropylene (EPP) beads foam applications. This grade is designed to be processed in conventional mini pellet for wide range of EPP products. SEP-550H offers low steam pressure in the steam chest molding process and molded articles provides extremely good heat welding property, stiffness, elasticity and high impact resistance.

### Applications

- Foam beads for bumper cores for energy absorption
- ◆Foam beads for protective packages for shock absorption

Physical Properties <sup>1</sup>							
Physical	Test Method		Nominal Values				
Melt Flow Index	ASTM D1238	7.5	g/10min				
Density	ASTM D792	0.90	g/cm <sup>3</sup>				
Mechanical							
Tensile Stress (Yield)	ASTM D638	250	kgf/cm <sup>2</sup>	24	MPa		
Tensile Strain (Break)	ASTM D638	>100	%	>100	%		
Flexural Modulus	ASTM D790	9,500	kgf/cm <sup>2</sup>	930	MPa		
Impact							
Notched Izod Impact Strength (23℃)	ASTM D256	5.5	kgf·cm/cm	54	J/m		
Notched Izod Impact Strength (-10℃)	ASTM D256	2.0	kgf·cm/cm	20	J/m		
Thermal							
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	95	${\mathbb C}$	-	_		

NOTE	ICO 0004 44004 /TC 46040
- NOTE	ISO 9001, 14001, /TS 16949

<sup>1</sup> Physical Properties : these are not to be construed as specifications

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### Applications

- Foam beads for bumper cores for energy absorption
- ◆Foam beads for protective packages for shock absorption

Physical Properties <sup>1</sup>						
Physical	Test Method		Nominal Values			
Melt Flow Index	ISO 1133	7.5	g/10min			
Density	ISO 1183	0.90	g/cm <sup>3</sup>			
Mechanical						
Tensile Stress (Yield)	ISO 527-1	230	kgf/cm <sup>2</sup>	23	MPa	
Tensile Strain (Break)	ISO 527-1	>100	%	>100	%	
Flexural Modulus	ISO 178	8,000	kgf/cm <sup>2</sup>	780	MPa	
Impact						
Notched Izod Impact Strength (23℃)	ISO 180	4.5	kgf·cm/cm	44	J/m	
Notched Izod Impact Strength (-10℃)	ISO 180	1.5	kgf·cm/cm	15	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	75	$^{\circ}$		_	

NOTE	ISO 0004 44004 /TS 46040
11012	ISO 9001, 14001, /TS 16949

<sup>1</sup> Physical Properties : these are not to be construed as specifications

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